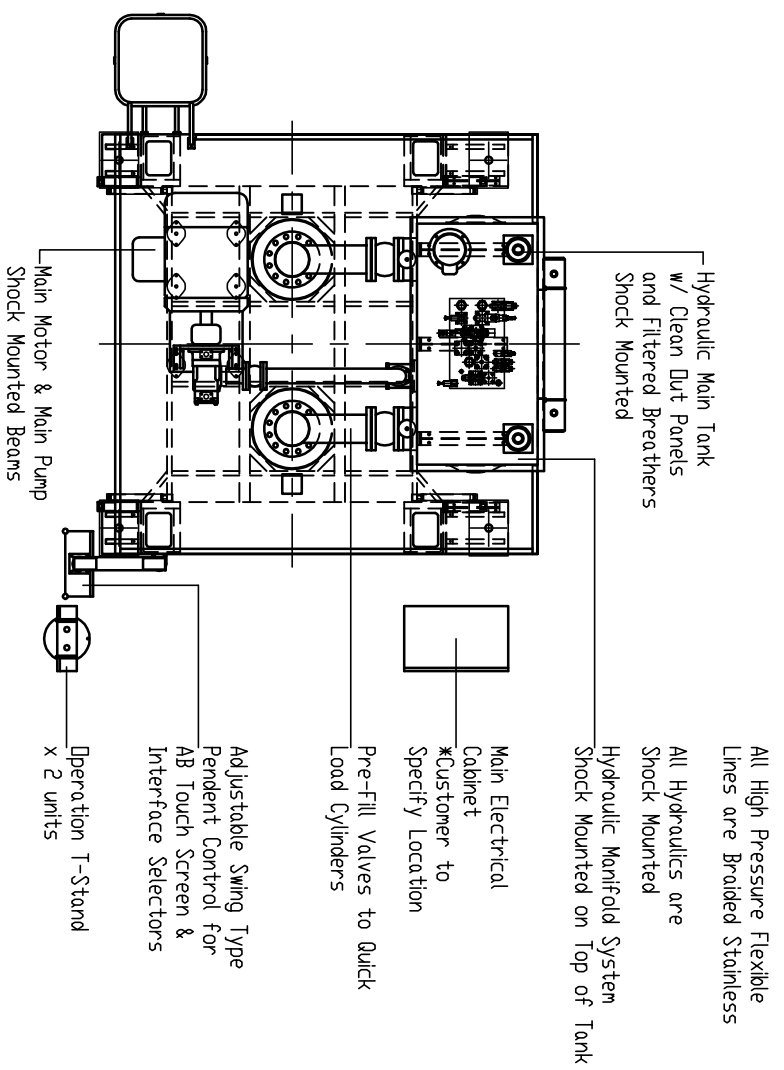

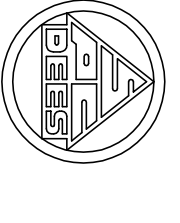


29072-SUTHERLAND-HD-800



Main Tank Dil Volume	1SD VG46 ANTI-WEAR
Type of Dil	
Cooling Water Flow Rate GPM	33.9
Inlet Temperature	30°C
Outlet Temperature	35°C
Fitting Size	1 1/4"
Main Motor AMP Draw	210Amp



CUSTOMER	Webasto Sunroof's, Inc.	
MODEL	HD2-880-84-72	
P.D.	200403020	
SERIAL NO.	200403020	
MAIN PRESS		
CAPACITY	800	TONS
WORKING PRESSURE	240	KG/CM ²
DIA. OF MAIN RAM	ø450*ø460*2	UNITS
STROKE	660	MM
DAYLIGHT	1270	MM
AREA OF SLIDE TABLE	2135*1830	MM
AREA OF BOLSTER	2135*1830	MM
SPEED		
MAIN PRESS DOWNWARDS	APPRDX. 320	MM/SEC
MAIN PRESS UPWARDS	APPRDX. 380	MM/SEC
FAST PRESSING	APPRDX. 28	MM/SEC
SLOW PRESSING	APPRDX. 14	MM/SEC
PUMP AND MOTOR		
MAIN VANE PUMP	TEFES-072-072-SR03-A10	1 SET
DISPLACEMENT	545	L/min
MAIN MOTOR	150HP*6P	1 SET
LUBRICATION MOTOR	25W	1 SET
POWER		
ELECTRIC POWER	480V*60HZ*3PHASE	
OPERATION ELECTRIC SOURCE	110V*60HZ*1PHASE/24V DC	
DATE	09 23 '2004	UNITS
SCALE	1:55	
DESIGN	ERIC	DRAWING NO.
DRAWN	ERIC	DRAWING NO.
CHECKED		DRAWING NAME
MFG. NO.		HD2-880-84-72
		GENERAL VIEW

Bolster with JIC T-Slot on 6' Centers See Bolster Drawing Must Meet JIS 1st Deflection Standards *Provide Bed Fab Drawing * Customer to Confirm